



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada
Tel (613) 632-5200

D5417-1
Job Sheet 170204

Accounting Job RD17-1027-01



Part No: D5417-1

Job Qty: 48 ea

Part Name: Support Plate



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 1/11/18

Job Tracking No:

Due Date: 1/18/18

Created By: Mario Poulin

Type: R+D

Description:

Note: D5417 REV.A IPP REV:A NEW ISSUE 16-09-28 JLM VERIFIED BY:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	48 Ea	1/17/18	1/17/18	0.00	0.00	Start Up Machining-4		FK 18-1-27
100	Bandsaw	48 pcs	1/17/18	1/17/18	0.00	2.40	Bandsaw1		FK 18-1-27
110	Mill Conv	48 pcs	1/17/18	1/17/18	0.50	9.60	Mill Conv 1		FK 18-1-27
120	QC	48 pcs	1/17/18	1/17/18	0.00	0.00	QC2 Machining-4		FK 18-1-27
130	QC	48 pcs	1/17/18	1/17/18	0.00	0.00	QC8 Machining-4		FK 18-1-27
140	HandFinish	48 pcs	1/17/18	1/17/18	0.00	4.80	HandFinish1		FK 18-1-27
150	QC	48 pcs	1/17/18	1/17/18	0.00	0.00	QC7-5		FK 18-1-27
160	SprayPaint	48 pcs	1/18/18	1/18/18	0.00	4.80	Spray Paint		FK 18-1-27
170	QC	48 pcs	1/18/18	1/18/18	0.00	0.00	QC14		FK 18-1-27
180	Packaging	48 pcs	1/18/18	1/18/18	0.00	0.00	Packaging3-2		FK 18-1-27
200	QC21-SA	48 Ea	1/18/18	1/18/18	0.00	0.00	QC21		FK 18-1-27

Part Op 100 - CUT AT 2.5"

Descriptions: 110 - 1-Machine per DWG D5417 DEBURR

160 - ***MASK PRIOR TO PRIME AND PAINT AS PER DWG NOTE 8*** 1- PRIME PER DART QSI 005 4.2.1.3.3
PRIMER BATCH: 138646 2- PAINT WHITE PER DART QSI 005 4.2.2.4 PAINT BATCH: 138686

Job Allocations

Job Allocations could not be found.

DAS
10
9-89

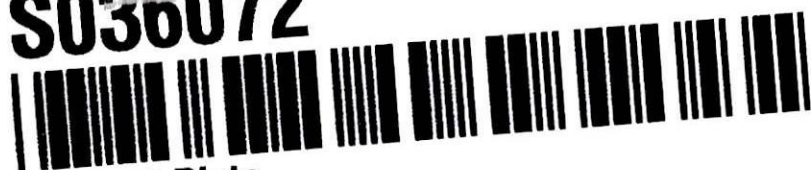
Part Specifications

Specifications could not be found.

FM138470.81 x 10.641
(5036069)

Plex 1/11/18 10:42 AM dart.poulin.mario

DART
AEROSPACE
S036072



Support Plate

PART NO: D5417-1
Original Serial #: S036072
Revision:
Operation:
Change No:

Start up Operation

01/27/18
Job No: 170204

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CANADA
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DART AEROSPACE LTD		Work Order:	170204
Description: Support plate		Part Number:	170204
Inspection Dwg: DS417 Rev: A		Page 1 of 1	

FIRST ARTICLE INSPECTION CHECKLIST

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
2.37	+/- .030	2.359	/			
Ø .7870	+ .0005 / - .0020	.7872	/			
.663	+/- .010	.660	/			
1.18	+/- .030	1.18	/			
.02x45°	+/- .010 x 45° 5°	.02x45°	/			
.320	+/- .010	.320	/			
1.33	+/- .030	1.319	/			
R. 156	+/- .010	.156	/			

Measured by: FK	Audited by: mml	Preliminary Approval:
Date: 18-1-26	Date: 18/01/28	Date:

Rev	Date	Change	Revised by	Approved
E	10.04.14	Added preliminary approval	KJ	